## Epitaxially sensitized ultrathin dump iodide tabular grain emulsions

Patent Number: |

EP0699948, B1

Publication

date:

1996-03-06

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Requested

Patent:

✓ JP8101473

Application

Number:

EP19950420237 19950821

**Priority Number** 

US19940297430 19940826; US19940296562 19940826; US19940297195 19940826; US19940359251 19941219;

US19950441488 19950515

**IPC** 

Classification:

G03C1/005

EC Classification:

G03C1/005T

Equivalents:

DE69521751D

## **Abstract**

An improved spectrally sensitized ultrathin tabular grain emulsion is disclosed in which tabular grains (a) having ä111ü major faces, (b) containing greater than 70 mole percent bromide, based on silver, (c) accounting for greater than 90 percent of total grain projected area, (d) exhibiting an average equivalent circular diameter of at least 0.7 mu m, (e) exhibiting an average thickness of less than 0.07 mu m, and (f) having latent image forming chemical sensitization sites on the surfaces of the tabular grains, are spectrally sensitized and improved by employing dump iodide host tabular grains and, in forming the surface chemical sensitization sites, at least one silver salt epitaxially located on the tabular grains. A photographic element is disclosed comprised of a support, a first silver halide emulsion layer coated on the support and sensitized to produce a photographic record when exposed to specular light within the minus blue visible wavelength region of from 500 to 700 nm, a second silver halide emulsion layer capable of producing a second photographic record coated over the first silver halide emulsion layer to receive specular minus blue light intended for the exposure of the first silver halide emulsion layer, the second silver halide emulsion layer being capable of acting as a transmission medium for the delivery of at least a portion of the minus blue light intended for the exposure of the first silver halide emulsion layer in the form of specular light, wherein the second silver halide emulsion layer is comprised of the improved spectrally sensitized ultrathin tabular grain emulsion of the invention. The ultrathin dump iodide tabular grain emulsions with silver salt epitaxy chemical sensitization have been observed to produce larger than expected speed increases, to produce higher than expected contrasts, to be unexpectedly specularly transmissive and therefore compatible with forming sharp photographic images in underlying emulsion layers, to exhibit a higher percentage of total light absorption in the wavelength region of maximum absorption by the spectral sensitizing dye or dyes employed, and to exhibit a surprising tolerance of inadvertent manufacturing variances.

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